

DRILLING

29-2024

JUNE 2024

METRIC

# NPA

New Product Announcement



Self-Centering  
Insert



For Steel &  
Cast Iron



High  
Productivity



## **SUMOCHAMIQ**

# HCP Line Expansion

DRILLING

29-2024

JUNE 2024

METRIC

# NPA

New Product Announcement

## NEW PREVIEW

### SUMOCHAMIQ

HCP Line Expansion

#### Highlights

Expanding the SUMOCHAM Line HCP Self-Centering Heads.

ISCAR has expanded the SUMOCHAM line of HCP Self-Centering heads by introducing 0.1 mm diameter increment sizes in addition to the initially introduced 0.5 mm diameter increment sizes. The HCP drilling heads now offer a range of 4.0 to 32.9mm diameters in increments of 0.1mm.

The HCP geometry is highly recommended for machining ISO-P and ISO K material groups, making it the preferred choice. This means that one drilling head can replace two other types, which lead to a reduction in stock.

The new HCP drilling heads can be easily mounted on any SUMOCHAM drill body in the appropriate pocket size.

**SUMOCHAMIQ**

