

MILLING

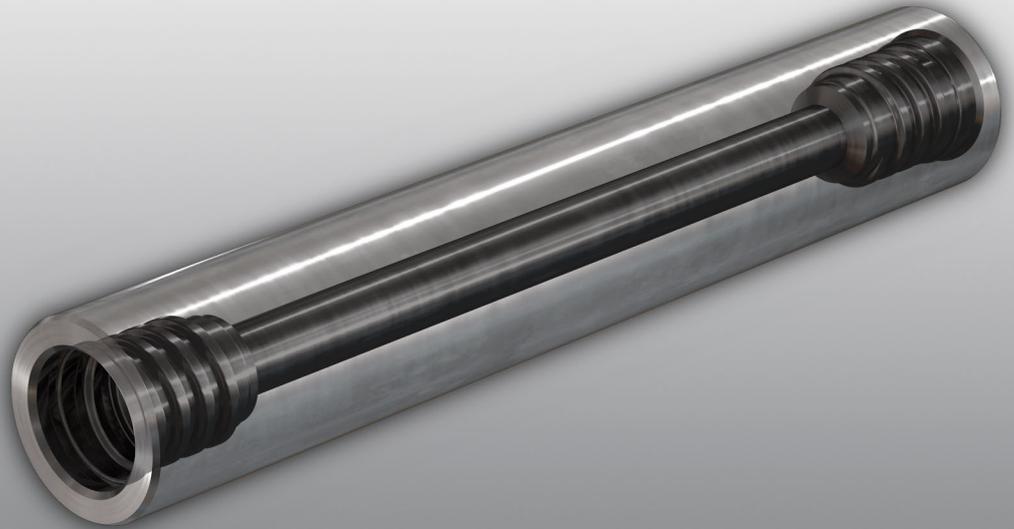
30-2024

JUNE 2024

METRIC

NPA

New Product Announcement



Double Sided
Design



Cost Effective
Solution



Improved
Tool Life



MULTI-MASTER
INDEXABLE HEADS

Expanding the Multi-Master Product Range with New Double-Sided Shanks



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MULTI-MASTER INDEXABLE HEADS

Highlights

New MM TS2...CH Double Sided Shanks

Shank Features

- Double-sided design with 2 head pockets in one shank at the same time provides the following advantages:
 - A cost-effective solution.
 - Improved tool life.
 - Smart and sustainable utilization of shank material.
- Decreases tool stock.
- Central through-hole coolant.
- No neck, fully cylindrical configuration ensures clamping with a minimum overhang.
- Made of steel.
- Nominal diameter range 6-20 mm.
- Shank designation: MM TS2-...CH.

[Click for Short Video](#)

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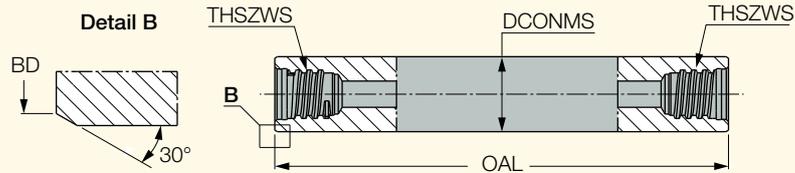
MULTI-MASTER

INDEXABLE HEADS

MM TS2-A

Double-Sided Cylindrical Shanks for Interchangeable Heads

<https://www.iscar.com/eCatalog/Family.aspx?fnum=5149&mapp=ML&GFSTYP=M&srch=1>



Designation	THSZWS	DCONMS	BD	OAL	Shank m.	
MM TS2-A-L050-C06-T04-CH	T04	6.00	5.80	50.00	S	0.02
MM TS2-A-L050-C08-T05-CH	T05	8.00	7.60	50.00	S	0.03
MM TS2-A-L060-C10-T06-CH	T06	10.00	9.60	60.00	S	0.04
MM TS2-A-L070-C12-T08-CH	T08	12.00	11.60	70.00	S	0.06
MM TS2-A-L080-C16-T10-CH	T10	16.00	15.30	80.00	S	0.10
MM TS2-A-L090-C20-T12-CH	T12	20.00	18.30	90.00	S	0.18

- Do not apply lubricant to the threaded connection